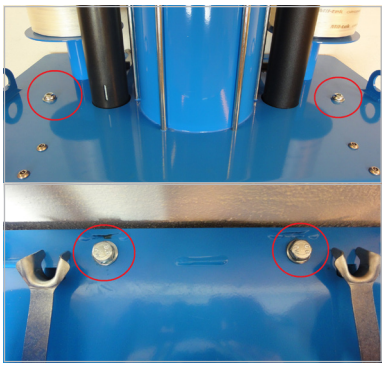
Fig 1

Close the door and door handle and operate the 3 pos. Lever forward to I (press position).

Fig 2

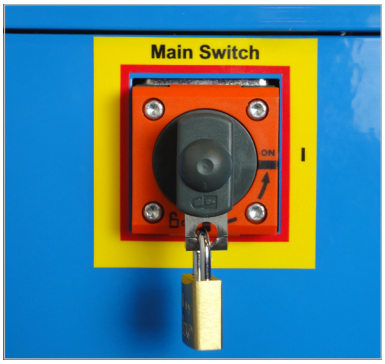


Remove the two bolts using a 8mm allen key.
Insert insted the two inspection bolts.
If you haven't brought your own, there are two localeted on the back side near the band brakes.

Fig 3

Operate the 3 pos. lever backwards to 0 (Off position)

Fig 4

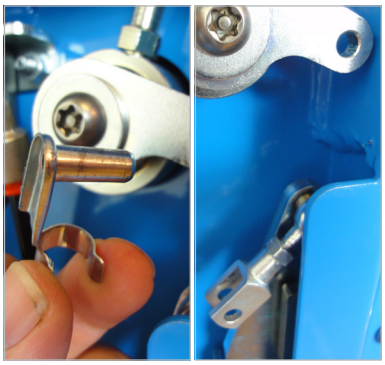


Switch the main switch to Off position and put on a pad lock.
This way the air can't enter the cylinder by coincidence.

Fig 5

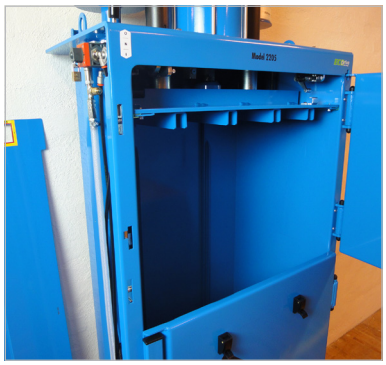
Remove the 5 bolts on the side cover (T30 Safety Torx).
Now remove the side cover.

Fig 6



Disconnect the pin attaching the lock for upper door to the safety system and turn down the arm connecting so it's free.

Fig 7



Now the front door can be open and you can do your purpose inside the baler.

Fig 8

If you need to operate the pressing plate down with the door open. Remove the pad lock and switch the main switch to ON.
DANGER! Using the 3 pos. lever, the plate can now move up and down with the door open!

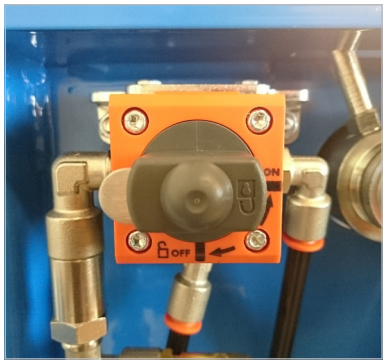
Fig 9

When connecting everything again. Start by pulling up the lock for upper door and close the door and door handle.

Fig 10

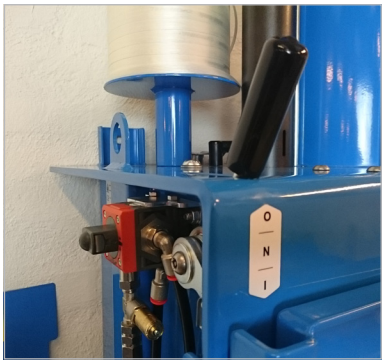
Using the pin, connect the arm from the lock for upper door to the safety system.

Fig 11



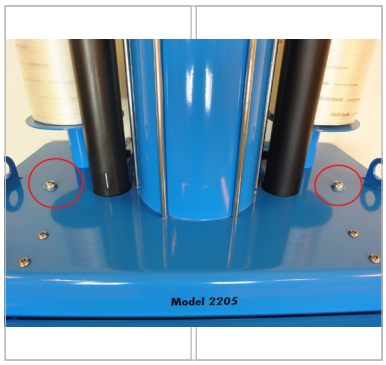
Remove the pad lock and swicth the main switch to ON.

Fig 12



Operate the 3 pos. lever forward to I (pressing postion).

Fig 13

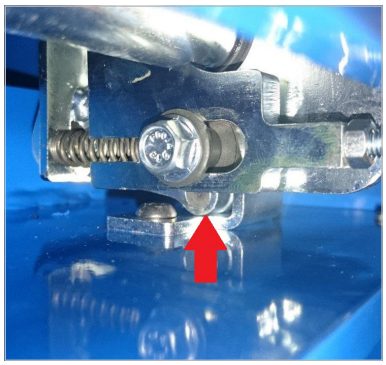


Remove the two inspection bolts and insert the two other bolts again.
If you have used the inspection bolts from the back of the machine remenber to put them back in place.

Fig 14

Pull out the door handle and when the pressing plate is returned to the top the door can be open.

Fig 15



Check that the safety boomerang is correctly inserted into the guide for safety boomerang.
DANGER! If it is not inserted correct the safety system will not work and the machine can be operatede with the door open!

Fig 16

Mount the side plate again using the 5 safety torx bolts and do a final check of the safety system.

Follow procedure in the manual or see the instruction “Check Of Safety System”.