LT707 - Bumper kit Mounting Instruction

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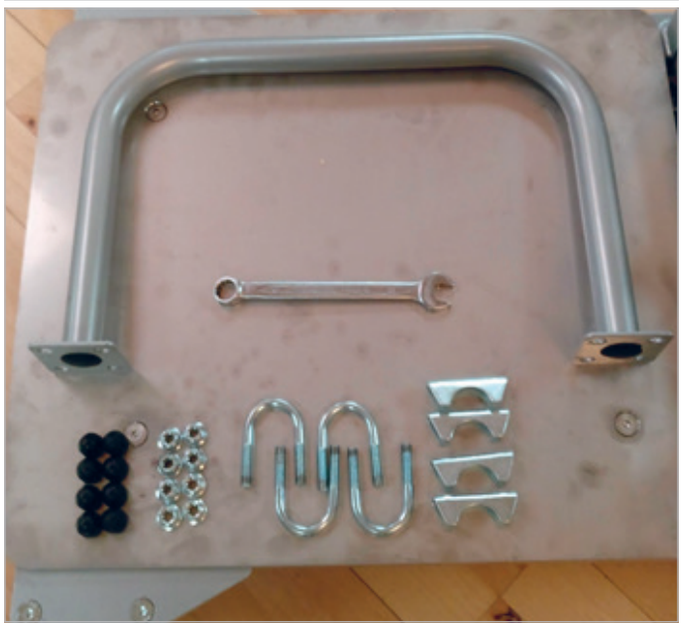
Mil-tek

Minimize your waste

Fig 1



Step 1, preparation.
Place the kits content (221749) on the lifttrolleys lifting plate. Verify that you have all the parts needed, as seen on the picture.

1 x Bumper
1 x 13mm spanner
8 x M8 flanged nuts
8 x M8 rubber caps
4 x clamps
4 x U-bolts

NOTICE:
Standard nuts already mounted on clamps, are not to be used!

Fig 2

Move the liftingplate up, until the black frame is approximately in the middle of the two welded handles.
Tilt the black frame a little so it becomes perpendicular to the lifttrolley frame.

Fig 3

Fig 4

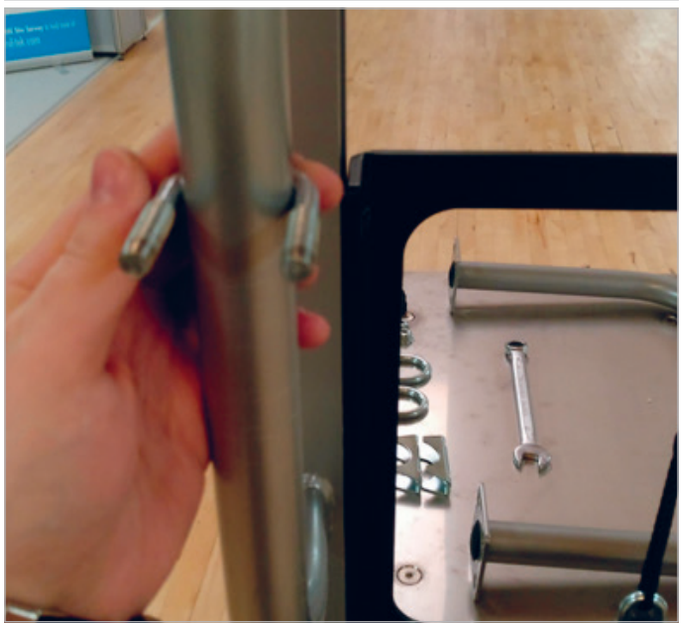
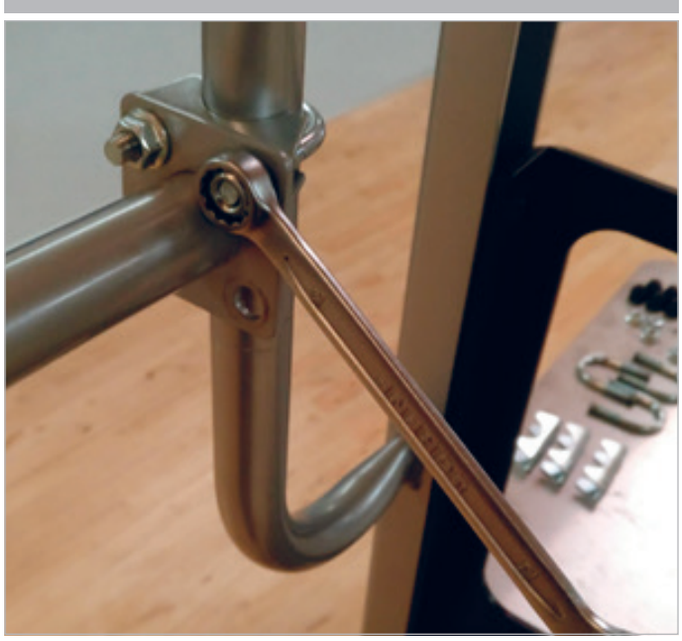


Fig 5

Step 2, left side.
Place the U-bolt on the frame, and then put the clamp on.

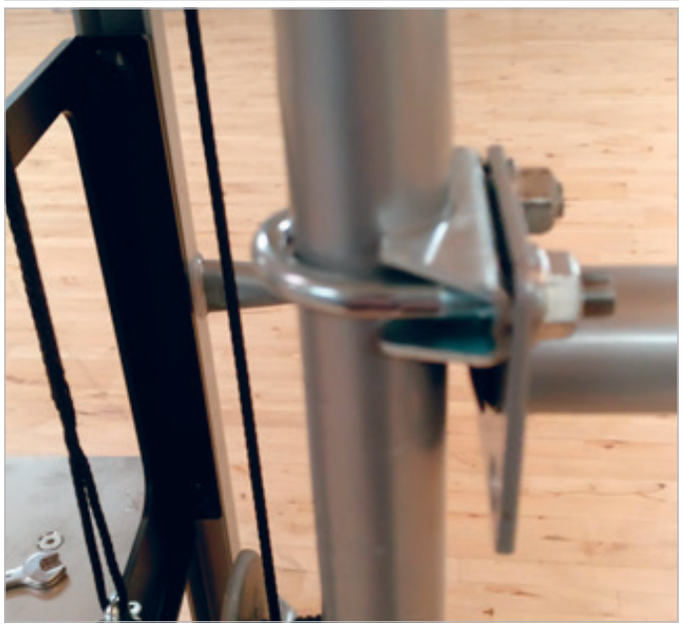
Fig 6

Fig 7



Put the crash bar over the bracket and U-bolt, then screw the nuts on (do not tighten yet).

Fig 8



Push up a clamp as shown.

Fig 9

Fig 10

Push in the U-bolt and screw on nuts (do not tighten yet).

Fig 11

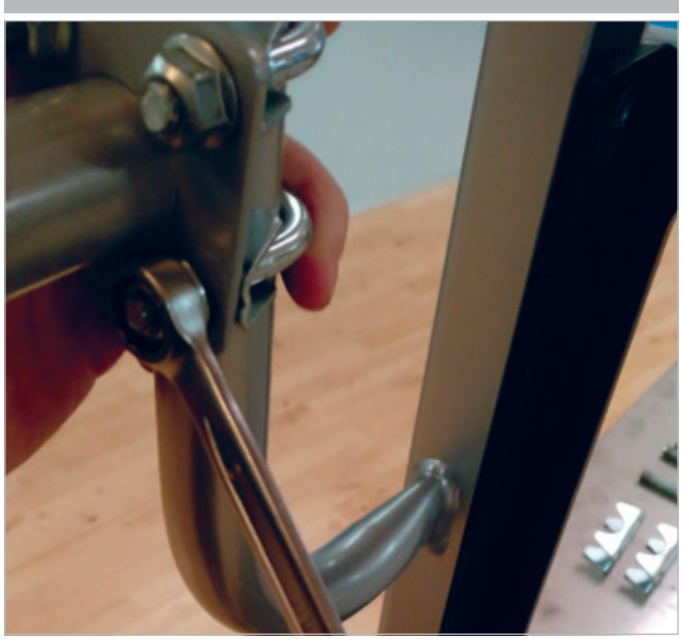
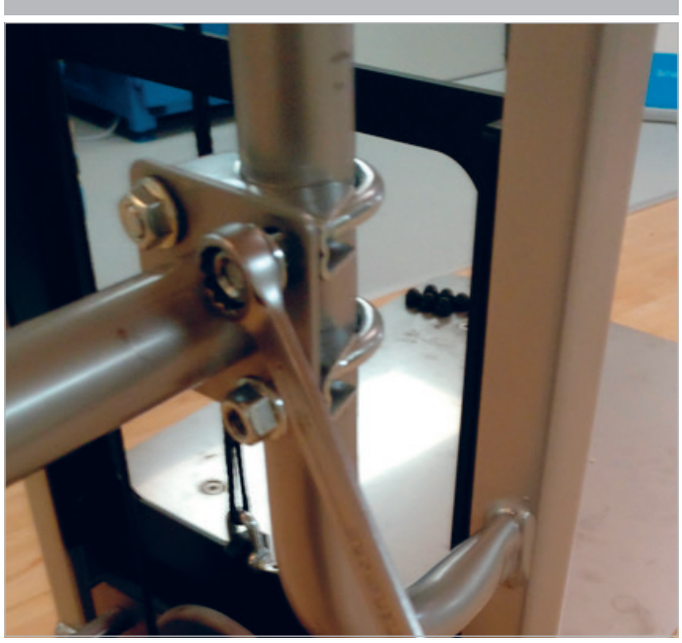


Fig 12

Fig 13

Step 3, right side.
Place the clamp as shown, then push in the U-bolt.
Repeat for bottom holes.

Fig 14



Screw on the nuts (do not tighten yet).

Fig 15

Fig 16

Step 4, horizontal alignment.
First, verify that the bar is placed somewhere near the center of the two welded handles.
Secondly align the bar to the black frame.

Fig 17

Fig 18

When aligned, tighten the nuts.

Fig 19

Step 5, finishing.
When the 8 nuts have been tightened, push on the rubber caps on the nuts.

Fig 20