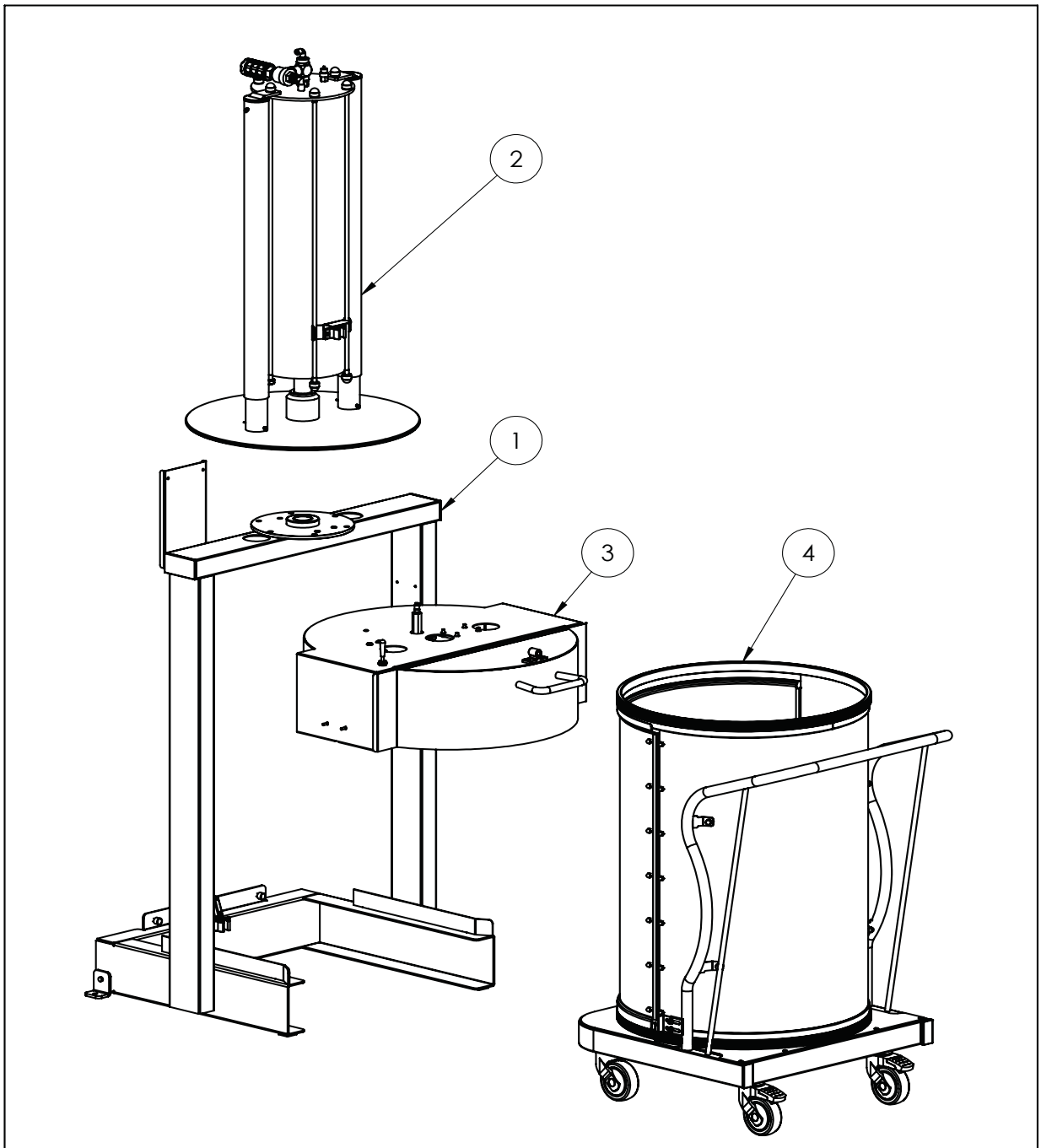
COMPLETE DRAWING



Rev.:	Description:	Date:	Int.:
C	Updated with LP Solution from 2018 (from serial no.: 202069)	14-02-2018	AMI
B	Updated assembly and drawing	11-09-2013	PGR
A	First check in	01-09-2008	EA

Model: XP200SLC	Status: Godkendt	Date: 11-09-13	Constructor: PGR
Title: XP200SLC complete		Drawing no.: XP200SLC-9-000	
File: XP200LC-9-000		A4	SHEET 1 OF 2

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COMPLETE PARTS LIST

POS.	QTY.	ITEM NO.	PART	DESCRIPTION
1	1	See drawing	XP200S-9-100	Chassis and valves
2	1	See drawing	XP200SLC-9-200	Cylinder
3	1	See drawing	XP200S-9-300	Shield and valves
4	1	See drawing	XP200S-9-400	Wagon and drum

Model: XP200SLC	Status: Godkendt	Date: 11-09-13	Constructor: PGR
Title: XP200S complete		Drawing no.: XP200SLC-9-000	
File: XP200LC-9-000		A4	SHEET 2 OF 2

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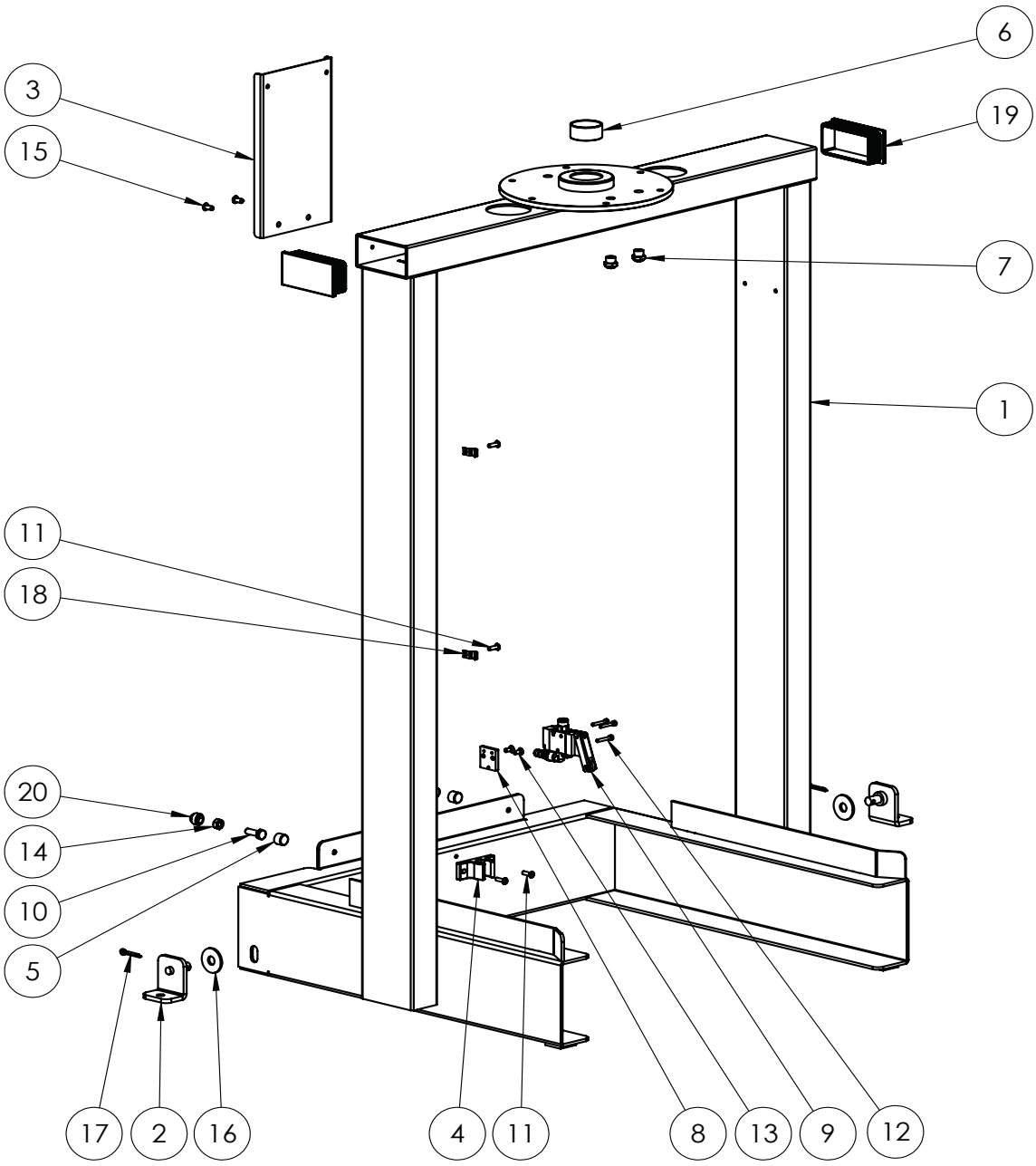
CHASSIS, COMPLETE DRAWING



B	Updated assembly and drawing	11-09-2013	PGR
A	First check in	29-08-2008	EA
Rev.:	Description:	Date:	Int.:

Model: XP 200	Status: Approved	Date: 11-09-13	Constructor: PGR
Title: Chassis and valves		Drawing no.: XP200S-9-100	
File: XP200-9-100		A4	SHEET 1 OF 2

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CHASSIS, COMPLETE PARTS LIST

POS.	QTY.	ITEM NO.	PART	DESCRIPTION
1	1	880975A2	XP200-1-120	Chassis
2	2	880615A2	XP-1-190-A2	Anchor for XP
3	1	880829	XP-5-004	Plate for water driner
4	1	880522	XP-5-155	Lid holder, female
5	2	880930	XP-5-157	Rubber Stop for wagon
6	1	880603	0109-5-F40x20	Radial bearing ø40x20
7	2	780366	SFEB 1-4	Silencer 1/4"
8	1	880918A2	XP-5-850-A2	Fitting for MetalWork valve
9	1	880213	XP-8-007	Safety valve for drum
10	2	770105A2	001-013-08-025	Hex head screw DIN 933 - M8x25
11	4	771090	001-070-04-816	Blind rivets DIN 7337 - ø4,8x16
12	3	770087A2	001-101-04-025	Hex socket head CH. DIN 912 - M4x25
13	2	770013A2	001-104-05-012	Hex socket head UH. DIN 7991 - M5x12
14	2	770526A2	001-109-08-000	Hex nut DIN 934 - M8
15	2	770075	001-208-06-012	Hex socket head BH. ISO 7380 - M6x12
16	2	771010A2	001-826-12-000	Fender washer DIN 9021 A - ø13x37x3
17	2	880564A2	001-894-05-025	Split pin DIN 94 - ø5x25
18	2	771066A2	002-101-08-001	Cable clamps DIN 72571 - ø8x1
19	2	880158	002-107-50-100	Tube insert - 100 x 50 2-3
20	2	224814	002-109-08-000	Nut caps - M8

Model: XP 200	Status: Approved	Date: 11-09-13	Constructor: PGR
Title: Chassis and valves		Drawing no.: XP200S-9-100	
File: XP200-9-100		A4	SHEET 2 OF 2

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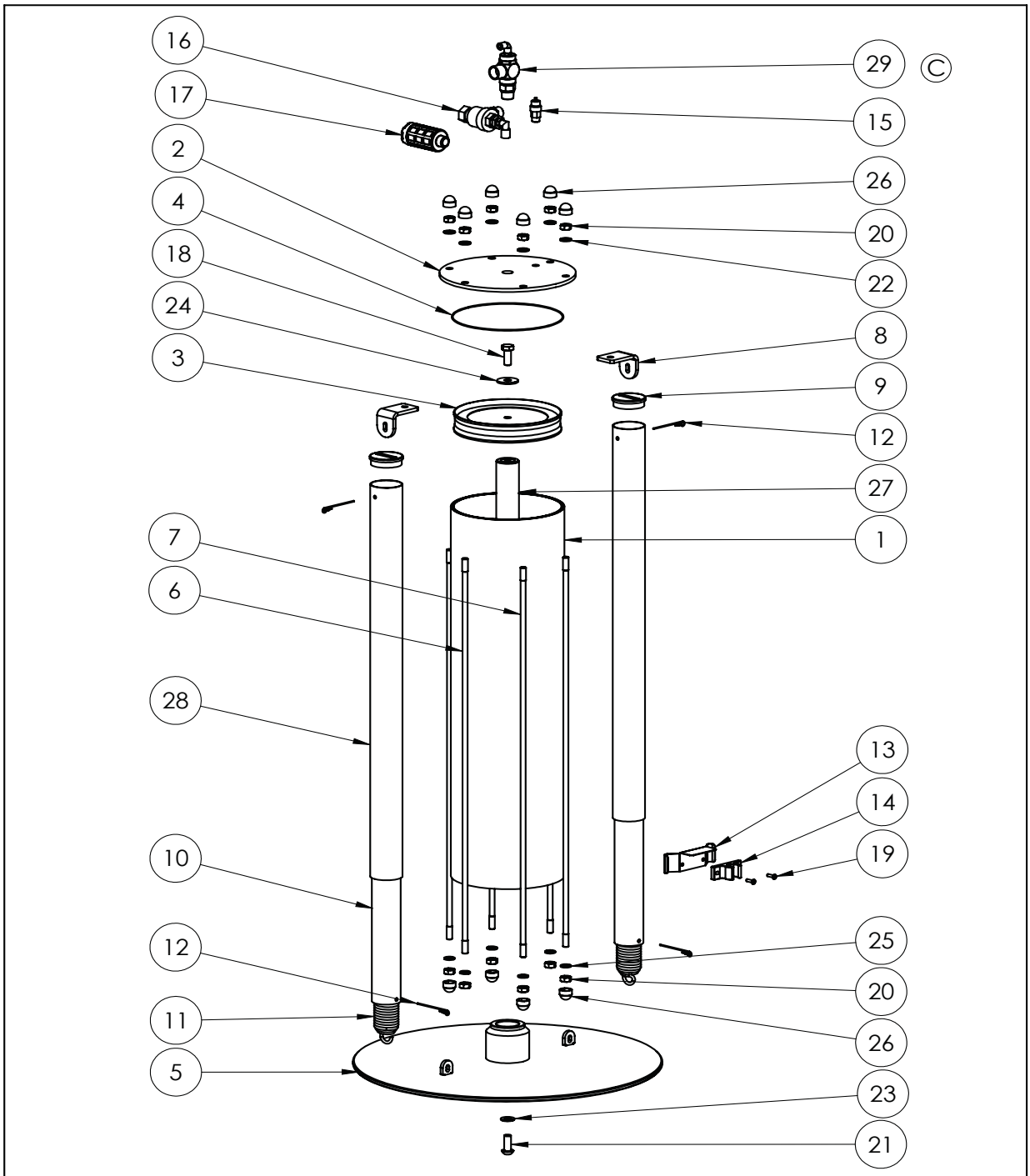
CYLINDER, COMPLETE DRAWING



Rev.:	Description:	Date:	Int.:
C	Updated with LP Solution from 2018 model (From serial no.: 202069)	14-02-2018	AMI
B	Updated assembly and drawing	11-09-2013	PGR
A	Først check in	01-09-2008	EA

Model: XP 200	Status: Godkendt	Date: 11-09-13	Constructor: PGR
Title: Cylinder		Drawing no.: XP200SLC-9-200	
File: XP200LC-9-200		A4	SHEET 1 OF 2

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CYLINDER,
COMPLETE PARTS LIST

POS.	QTY.	ITEM NO.	PART	DESCRIPTION
1	1	220211	0-5-942	Alu. Cylinder Ø 200x720 mm.
2	1	222104	0-5-770	Toplid for ø190 cylinder with safety valve
3	1	220600	0980-Diaphragm ø190	Cylinder seals incl. O-ring
4	1	220100	0981-O-ring Ø192x2 mm	O-ring Ø192x2 mm
5	1	880836A2	XP200-1-160-A2	Pressingplate XP
6	2	220806	0-5-845	Tie rod M10x770 mm.
7	4	220805	0-5-847	Tie rod M10x760 mm.
8	2	220911	0-5-964	Top hook for spring
9	2	880155	0-5-969	End cab spring protecting tube
10	2	220409	0-5-967	Inside protecting tube for long springs
11	2	220415	0-5-980	Long spring ø5 x 43,5 x 630 mm.
12	4	220419	0-5-981	Safety pin for protecting tube
13	1	880525A2	XP-5-154-A2	Fitting for lid holder
14	1	880522	XP-5-155	Lid holder, female
15	1	222600	0-8-V01	Safety release valve
16	1	222400	0-8-V02	Quick exhaust valve 1/2"
17	1	222501	2310 U-1 _2	Silencer 1/2"
18	1	770300	001-013-12-030	Hex head screws FZB - M12x30
19	2	771090	001-070-04-816	Blind rivets DIN 7337 - ø4,8x16
20	12	770550	001-109-10-000	Nut DIN 934 - M10
21	1	770098A2	001-208-12-030	Hex socket head BH. ISO 7380 - M12x30
22	6	771022	001-820-10-000	Facet washer DIN 125 B - ø10,5x20x2
23	1	771008A2	001-820-12-000	Facet washer DIN 125 B - ø13x24x2,5
24	1	771010	001-826-12-000	Fender washer DIN 9021 A - ø13x37x3
25	6	771015	001-877-10-000	Spring washer DIN 127 B - ø10,2x18,1x2,2
26	10	224815	002-109-10-000	Nut caps - M10
27	1	221005A2	0-5-843A2	Pistonpole ø40x786 mm. Stainless steel
28	2	220408	0-5-966	Outside protecting tube for long springs
29	1	790130	XP-8-010	Blocking valve 1/2" cpl. LP Solution

Model: XP 200	Status: Godkendt	Date: 11-09-13	Constructor: PGR
Title: Cylinder		Drawing no.: XP200SLC-9-200	
File: XP200LC-9-200		A4	SHEET 2 OF 2

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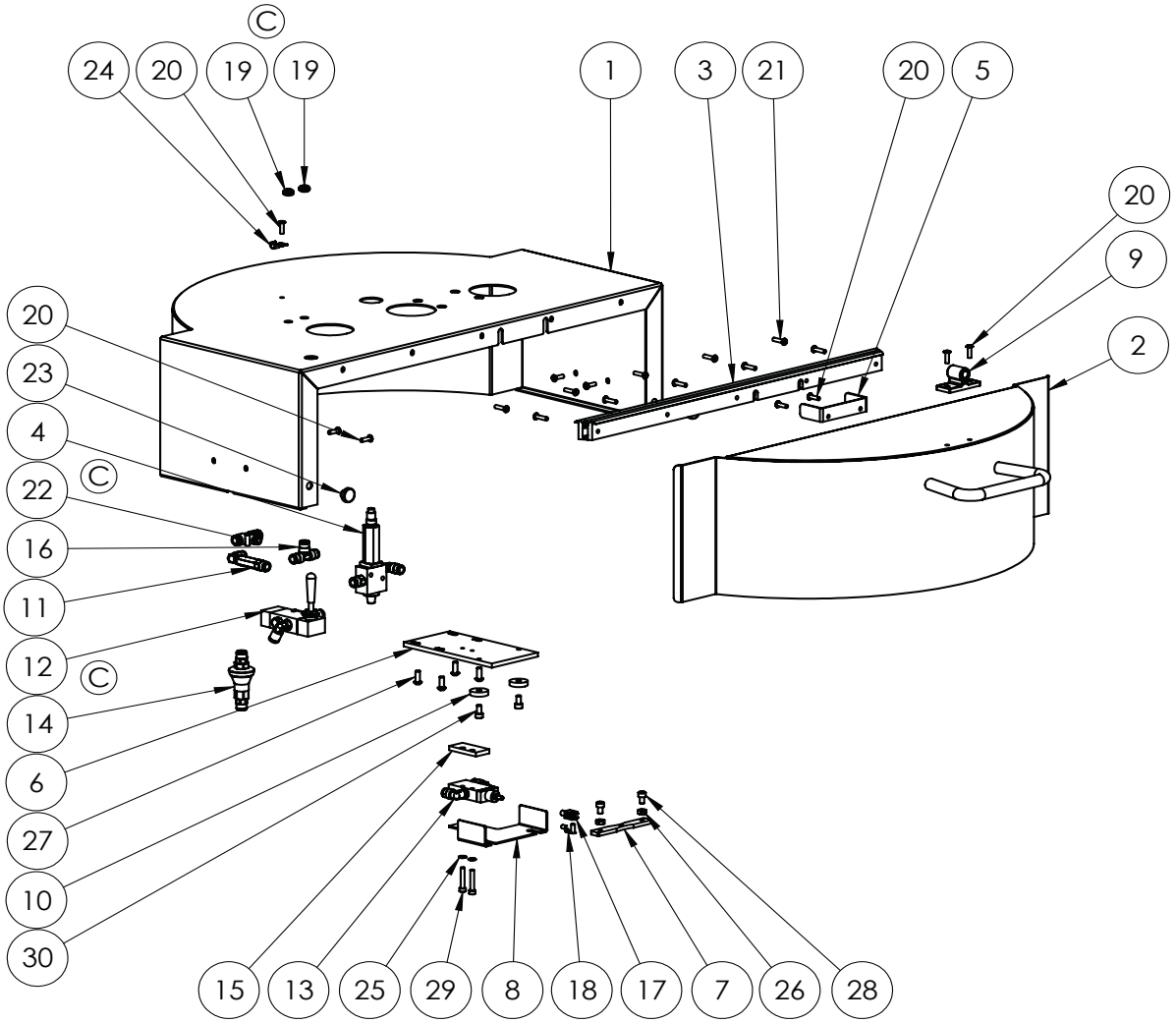
WAGON AND DRUM, COMPLETE DRAWING



C	Updated with LP Solution from 2018 model (From serial no.: 202069)	14-02-2018	AMI
B	Updated assembly and drawing	11-09-2013	PGR
A	First check in	29-08-2008	EA
Rev.:	Description:	Date:	Int.:

Model: XP 200	Status: Godkendt	Date: 11-09-13	Constructor: PGR
Title: Shield and valves		Drawing no.: XP200S-9-300	
File: XP200-9-300		A4	SHEET 1 OF 2

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WAGON AND DRUM, COMPLETE PARTS LIST

POS.	QTY.	ITEM NO.	PART	DESCRIPTION
1	1	880662	XP200-1-130	Back Lid
2	1	880680	XP200-1-140	Front lid
3	1	880226	XP200-5-145	Hinge for front lid
4	1	999229	XP-8-004	ECO valve
5	1	880681	XP-5-144	Activating brace for XP lip
6	1	880970	XP-5-151	Mounting plate
7	1	880622	XP-5-152	Activating arm for valve
8	1	880620A2	XP-5-153-A2	Cover for activating valve
9	1	880521	XP-5-156	Lid holder, male
10	2	880971	XP-5-852	Stop washer for lid valve
11	1	790023	XP-8-003	Non return valve
12	1	223495	XP-8-050	Lock valve for press plate 3 pos.
13	1	880610	XP-8-006	Activating valve
14	1	880224	XP-8-008	Reduction valve max. > 5 bar.
15	1	880915	0-5-017	Spacer for valve 6 mm.
16	1	780050	6540-8	Fittings 6540-8
17	1	771060	002-102-05-010	Fork head DIN 71752 - M5x10
18	1	771062	002-103-05-010	ES-bolt - M5x10
19	2	402021	002-105-10-008	Grommet open - ø8/ø10
20	9	771090	001-070-04-816	Blind rivets DIN 7337 - ø4,8x16
21	10	771091	001-080-04-820	Blind rivets LSR - ø4,8x19,5
22	1	780336	C006A0806	T-red ø8/ø8/ø6
23	2	880925	002-106-10-000	Rubber grommets closed ø10
24	1	771066A2	002-101-08-001	Cable clamps DIN 72571 - ø8x1
25	2	770999	001-820-05-000	Facet washer DIN 125 B - ø5,3x10x1
26	2	770527	001-109-06-000	Hex nut DIN 934 - M6
27	4	770050	001-208-06-016	Hex socket head BH. ISO 7380 - M6x16
28	2	770093	001-101-06-010	Hex socket head CH. DIN 912 - M6x10
29	2	770094	001-101-05-030	Hex socket head CH. DIN 912 - M5x30
30	2	770084	001-101-06-012	Hex socket head CH. DIN 912 - M6x12

Model: XP 200	Status: Godkendt	Date: 11-09-13	Constructor: PGR
Title: Shield and valves		Drawing no.: XP200S-9-300	
File: XP200-9-300		A4	SHEET 2 OF 2

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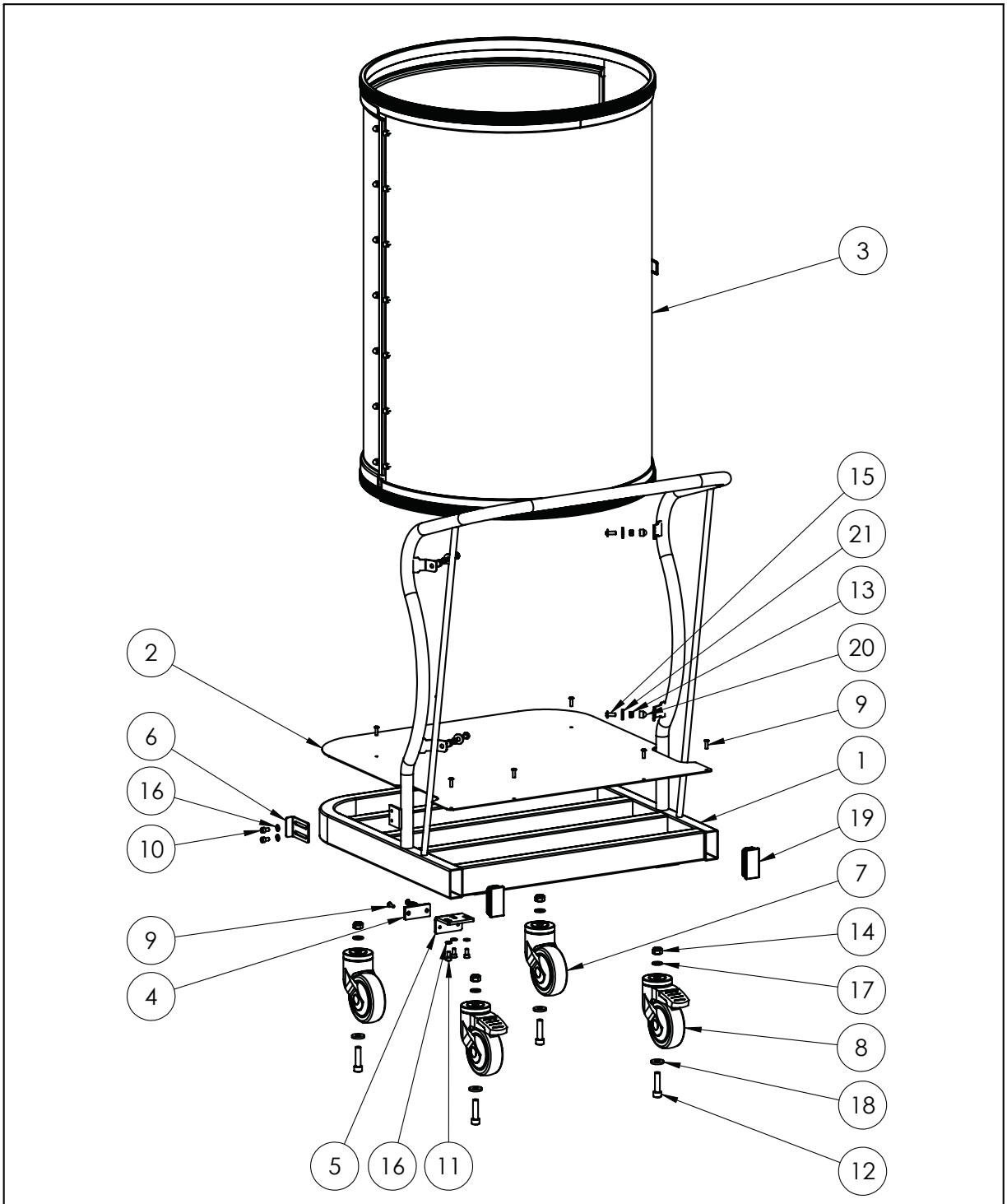
WAGON AND DRUM, COMPLETE DRAWING



Rev.:	Description:	Date:	Int.:
C	Wheels, bolts and washers added and changed from production year 2018	09-11-2017	PGR
B	Updated assembly and drawing	11-09-2013	PGR
A	First check in	01-09-2008	EA

Model: XP 200	Status: Approved	Date: 11-09-13	Constructor: PGR
Title: Wagon and drum		Drawing no.: XP200S-9-400	
File: XP200-9-400		A4	SHEET 1 OF 2

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WAGON AND DRUM, COMPLETE PARTS LIST

POS.	QTY.	ITEM NO.	PART	DESCRIPTION
1	1	880667A2	XP200-1-170-A2	Wagon chassis
2	1	880666A2	XP200-5-183-A2	Bottom wagon plate
3	1	880645	XP200-9-500	Barrel for XP200
4	1	880521	XP-5-156	Lid holder, male
5	1	880613A2	XP-5-181-A2	Adjustable angel plate
6	1	880670A2	XP-5-182-A2	Activating plate
7	2	880272	0012-5-005 Ⓒ	LEVINA Wheel with out brake
8	2	880271	0012-5-006 Ⓒ	LEVINA Wheel with break
9	9	771090	001-070-04-816	Blind rivets DIN 7337 - ø4,8x16
10	2	770093A2	001-101-06-010	Hex socket head CH. DIN 912 - M6x10
11	3	770084A2	001-101-06-012	Hex socket head CH. DIN 912 - M6x12
12	4	770124A2	001-101-10-040 Ⓒ	Hex socket head CH. DIN 912 - M10x40
13	4	770520A2	001-179-06-000	Lock nut DIN 985 - M6
14	4	770522A2	001-179-10-000	Lock nut DIN 985 - M10
15	4	770004A2	001-207-06-016	Hex socket head BH. ISO 7380 Flange - M6x16
16	5	771000A2	001-820-06-000	Facet washer DIN 125 B - ø6,4x12x1,6
17	4	771022A2	001-820-10-000	Facet washer DIN 125 B - ø10,5x20x2
18	4	771023A2	001-876-10-000 Ⓒ	Thick flat washer DIN 7349 - ø10,5x25x4,0
19	2	880160	002-107-30-060	Tube insert - 60x30 1-3
20	4	224813	002-109-06-000	Nut caps - M6
21	4	880705	002-110-20-008	Spacer bushing - ø20x8,2x3

Model: XP 200	Status: Approved	Date: 11-09-13	Constructor: PGR
Title: Wagon and drum		Drawing no.: XP200S-9-400	
File: XP200-9-400		A4	SHEET 2 OF 2

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