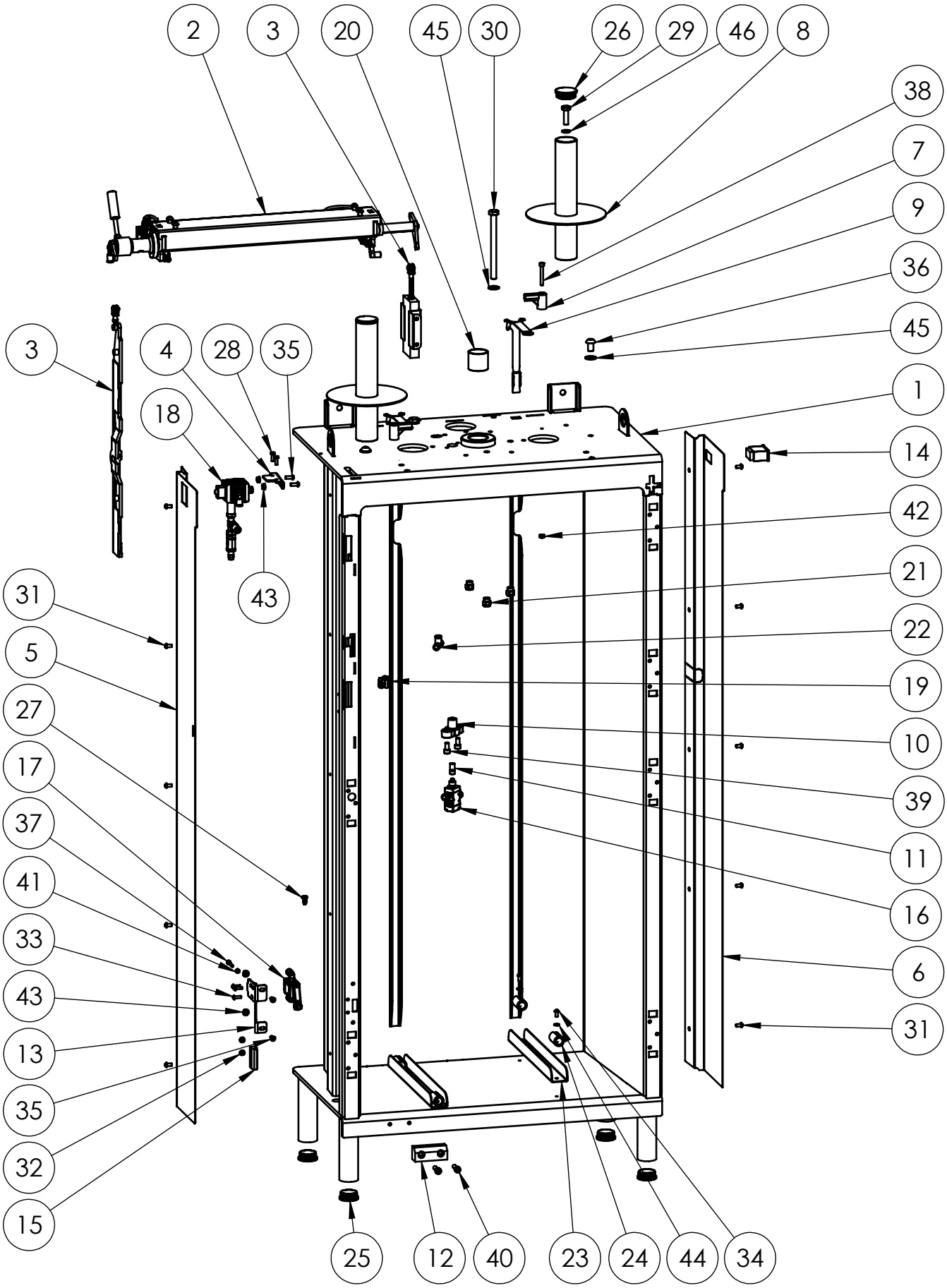

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Minimize your waste

Rev.:	Description:	Date:	Int.:
B	Counterweight and support added from serial no. 2205-ST-1-0-0120	07-12-2015	PGR
A	First check in	08-10-2014	PGR

Model: 2205	Status: Approved	Date: 08-10-14	Constructor: PGR
Title: Pressing chamber complete		Drawing no.: 2205-9-010	
File: 2205-9-010		A4	SHEET 1 OF 2

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POS.	QTY.	ITEM NO.	PART	DESCRIPTION
1	1	220184	2205-1-100	Press chambe 2205
2	1	791040	00-9-500	Control unit
3	1	Drawing	00-9-530	Locking unit and counterweight
4	1	700005	00-5-023	Mounting bracket
5	1	222213	2205-5-825	Left side cover 2205
6	1	222214	2205-5-826	Right side cover 2205
7	2	880875	0-5-500	Fastener for bandretainer, Plast
8	2	880870	0-1-505	Bandholder for banding
9	2	221600	0-5-510	Band stop
10	1	226120	0-5-813	Flange for ECO valve
11	1	226122	0-5-814	Activating pin for ECO valve
12	1	880967	00-5-528	Brace f/lower door (1 cyl. machines)
13	1	775701	00-5-021	Valve plate for lower door valve
14	1	690006	00-5-517	Cycle counter
15	1	880968	00-5-529	Shielding for valve
16	1	790041	00-8-V04	ECO valve
17	1	790102	00-8-V07	Safety valve for bottom door
18	1	790103	00-8-V08	Shut-off valve
19	1	780730	9064024	Non-return valve VNR, ø8
20	1	880887	0109-5-F40x40	Radial bearing 40x40
21	3	780366	W0970530053	Silencer MW SFE, 1/4"
22	1	780050	2L05004	Tee, Intermediate, Ø8
23	2	880838	0-5-002	U-band for rubberholders
24	4	223800	0-5-998	Ruberholders for band
25	4	880150	002-104-42-005	Tube Insert - ø42,1 2,5-5,0
26	2	880020	002-104-48-005	Tube Insert - ø48,0 2,5-5,2
27	1	769990	002-115-06-015	Bonding screw green - M6x15
28	2	770140	001-013-05-016	Hex head screw DIN 933 - M5x16
29	2	770235	001-013-10-035	Hex head screw DIN 933 - M10x35
30	2	770316	001-013-12-150	Hex head screw DIN 933 - M12x150
31	10	900314A2	002-208-06-012	Torx Pin head BH. - M6x12
32	2	770009	001-207-05-010	Hex socket head BH. ISO 7380 Flange - M5x10
33	3	770118	001-208-05-016	Hex socket head BH. ISO 7380 - M5x16
34	4	770075	001-208-06-012	Hex socket head BH. ISO 7380 - M6x12
35	4	770050	001-208-06-016	Hex socket head BH. ISO 7380 - M6x16
36	2	770025	001-208-12-020	Hex socket head BH. ISO 7380 - M12x20
37	1	770094	001-101-05-030	Hex socket head CH. DIN 912 - M5x30
38	2	770090	001-101-06-045	Hex socket head CH. DIN 912 - M6x45
39	2	770063	001-101-08-016	Hex socket head CH. DIN 912 - M8x16
40	2	770064	001-101-08-025	Hex socket head CH. DIN 912 - M8x25
41	1	770528	001-109-05-000	Hex nut DIN 934 - M5
42	2	770527	001-109-06-000	Hex nut DIN 934 - M6
43	4	770514	001-418-06-000	Hex flang nut DIN 6923 - M6
44	4	771000	001-820-06-000	Facet washer DIN 125 B - ø6,4x12x1,6
45	4	771008	001-820-12-000	Facet washer DIN 125 B - ø13x24x2,5
46	2	771015	001-877-10-000	Spring washer DIN 127 B - ø10,2x18,1x2,2

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Minimize your waste

Model: 2205	Status: Approved	Date: 08-10-14	Constructor: PGR
Title: Pressing chamber complete		Drawing no.: 2205-9-010	
File: 2205-9-010		A4	SHEET 2 OF 2

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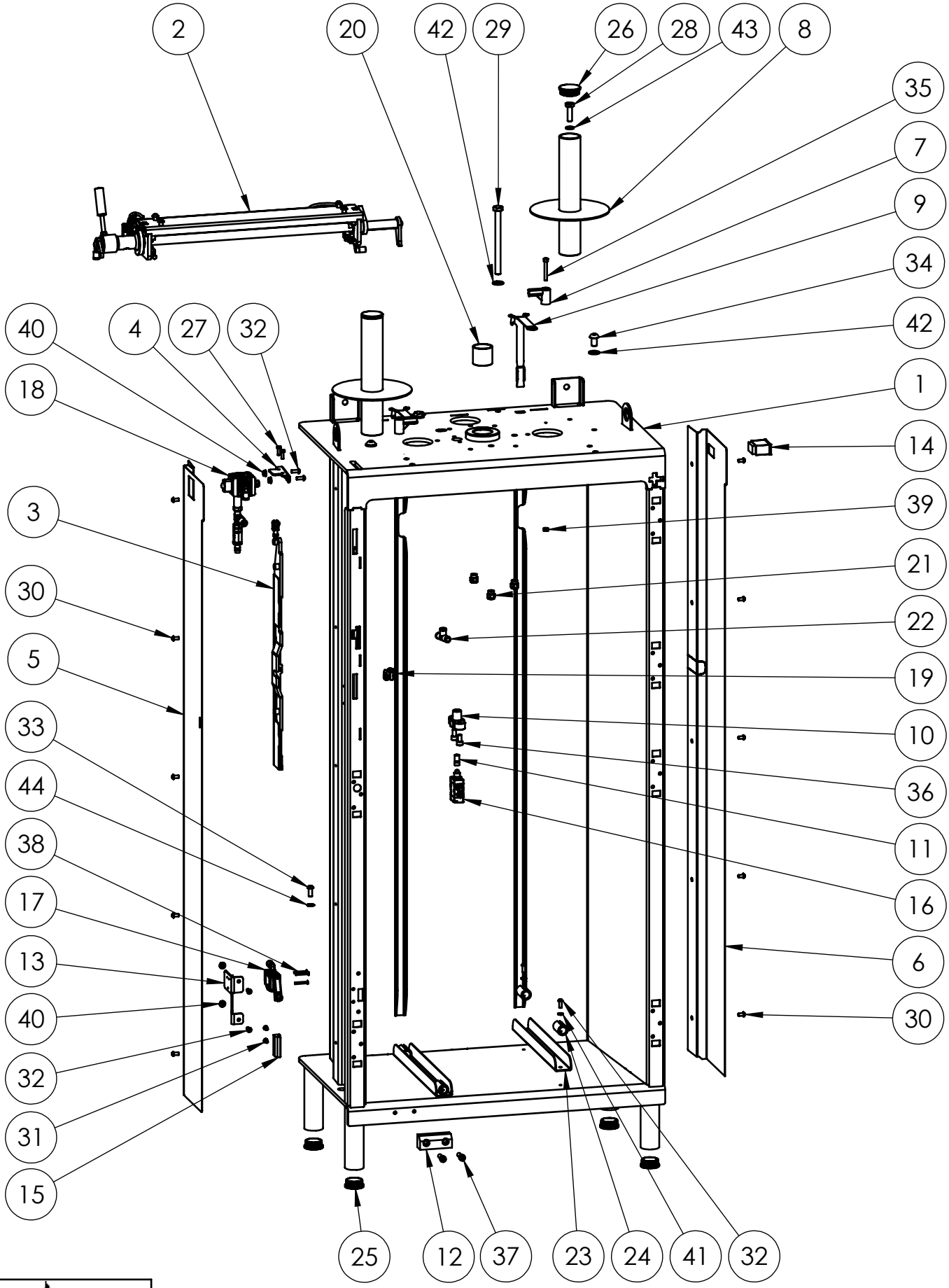

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Minimize your waste

A	First check in	08-10-2014	PGR
Rev.:	Description:	Date:	Int.:

Model: 2205	Status: Approved	Date: 08-10-14	Constructor: PGR
Title: Pressing chamber complete		Drawing no.: 2205-9-010	
File: 2205-9-010		A4	SHEET 1 OF 2

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POS.	QTY.	ITEM NO.	PART	DESCRIPTION
1	1	220184	2205-1-100	Press chambe 2205
2	1	791040	00-9-500	Control unit
3	1	Drawing	00-9-530	Locking unit
4	1	700005	00-5-023	Mounting bracket
5	1	222213	2205-5-825	Left side cover 2205
6	1	222214	2205-5-826	Right side cover 2205
7	2	880875	0-5-500	Fastener for bandretainer, Plast
8	2	880870	0-1-505	Bandholder for banding
9	2	221600	0-5-510	Band stop
10	1	226120	0-5-813	Flange for ECO valve
11	1	226122	0-5-814	Activating pin for ECO valve
12	1	880967	00-5-528	Brace f/lower door (1 cyl. machines)
13	1	775701	00-5-021	Valve plate for lower door valve
14	1	690006	00-5-517	Cycle counter
15	1	880968	00-5-529	Shielding for valve
16	1	790041	00-8-V04	ECO valve
17	1	790102	00-8-V07	Safety valve for bottom door
18	1	790103	00-8-V08	Shut-off valve
19	1	780730	9064024	Non-return valve VNR, ø8
20	1	880887	0109-5-F40x40	Radial bearing 40x40
21	3	780366	W0970530053	Silencer MW SFE, 1/4"
22	1	780050	2L05004	Tee, Intermediate, Ø8
23	2	880838	0-5-002	U-band for rubberholders
24	4	223800	0-5-998	Ruberholders for band
25	4	880150	002-104-42-005	Tube Insert - ø42,1 2,5-5,0
26	2	880020	002-104-48-005	Tube Insert - ø48,0 2,5-5,2
27	2	770140	001-013-05-016	Hex head screw DIN 933 - M5x16
28	2	770235	001-013-10-035	Hex head screw DIN 933 - M10x35
29	2	770316	001-013-12-150	Hex head screw DIN 933 - M12x150
30	10	900314A2	002-208-06-012	Torx Pin head BH. - M6x12
31	2	770115	001-208-05-012	Hex socket head BH. ISO 7380 - M5x12
32	8	770050	001-208-06-016	Hex socket head BH. ISO 7380 - M6x16
33	1	770051	001-208-08-020	Hex socket head BH. ISO 7380 - M8x20
34	2	770025	001-208-12-020	Hex socket head BH. ISO 7380 - M12x20
35	2	770090	001-101-06-045	Hex socket head CH. DIN 912 - M6x45
36	2	770063	001-101-08-016	Hex socket head CH. DIN 912 - M8x16
37	2	770064	001-101-08-025	Hex socket head CH. DIN 912 - M8x25
38	3	770024	001-104-04-030	Hex socket head UH. DIN 7991 - M4x30
39	2	770527	001-109-06-000	Hex nut DIN 934 - M6
40	4	770514	001-418-06-000	Hex flang nut DIN 6923 - M6
41	4	771000	001-820-06-000	Facet washer DIN 125 B - ø6,4x12x1,6
42	4	771008	001-820-12-000	Facet washer DIN 125 B - ø13x24x2,5
43	2	771015	001-877-10-000	Spring washer DIN 127 B - ø10,2x18,1x2,2
44	1	771014	001-852-08-000	Serrated lock washer DIN 6798 A - ø8,4x15x0,8

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Minimize your waste

Model: 2205	Status: Approved	Date: 08-10-14	Constructor: PGR
Title: Pressing chamber complete		Drawing no.: 2205-9-010	
File: 2205-9-010		A4	SHEET 2 OF 2

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